

ANTREX Electronics

Electronic Components Sourcing Information

Product Reference Information

Part Number:	2027-A-15-SM-RPLF
Manufacturer:	Bourns Inc.
Package:	Tape & Reel (TR)
Availability:	Please confirm with sales

Product Page:

<https://antrexco.com/product/details/bourns-inc/2027-a-15-sm-rplf.html>

Request a Quote:

[Submit RFQ for this part](#)



Scan for product page

Contact Information

Email: info@antrexco.com

WhatsApp: +86-186-8066-5326

Website: <https://antrexco.com>

Quality & Trust

New & Original Components

Supplier verification and packaging condition review

CoC / RoHS / REACH documents available on request

Secure sourcing support for OEM / EMS projects

Note:

This PDF includes an ANTREX product reference cover page.

The original manufacturer datasheet follows from the next page.



Features

- Surface mount for economical assembly
- High surge current rating
- Low capacitance and insertion loss
- Stable breakdown throughout life
- 8 mm diameter, 6 mm long
- AEC-Q200 compliant
- UL Recognized 

Additional Information

Click these links for more information:



[PRODUCT
SELECTOR](#)



[TECHNICAL
LIBRARY](#)



[INVENTORY](#)



[SAMPLES](#)



[CONTACT](#)

2027-A-xx-SM Precision Gas Discharge Tube Surge Protector

Bourns offers an 8 x 6 mm Surface Mount (SM) 2-electrode GDT surge protection device. The industry-leading quality and features of Bourns® 2027 Series GDT continue in this new SM version. Compatible with “pick and place” assembly systems, the Model 2027-A-xx-SM Series is ideal for compact applications such as PCBs for telecommunications, commercial and industrial applications. This series is AEC-Q200 compliant.

Characteristics

Test Methods per ITU-T K.12, IEEE C62.31 and IEC 61643-311 GDT standards.

Characteristic	Model No.					
	2027-A-07-SM	2027-A-09-SM	2027-A-15-SM	2027-A-20-SM	2027-A-23-SM	2027-A-25-SM
DC Sparkover $\pm 15\%$ (1) (2)	75 V	90 V	150 V	200 V	230 V	250 V
Impulse Sparkover (3)						
100 V/ μ s	300 V	300 V	350 V	400 V	450 V	475 V
1000 V/ μ s	500 V	500 V	575 V	600 V	675 V	700 V

Characteristic	Model No.					
	2027-A-30-SM	2027-A-35-SM	2027-A-40-SM	2027-A-42-SM	2027-A-47-SM	2027-A-60-SM
DC Sparkover $\pm 15\%$ @ 100 V/s	300 V	350 V	400 V	420 V	470 V	600 V
Impulse Sparkover (3)						
100 V/ μ s	550 V	600 V	650 V	675 V	725 V	850 V
1000 V/ μ s	800 V	875 V	925 V	950 V	1000 V	1100 V

(1) In ionized mode

(2) $\pm 20\%$ for Models 2027-07-SM & 2027-09-SM @ 100 V/s

(3) Impulse Sparkover voltage is defined as typical values of distribution

Insulation Resistance	100 V (50 V for Models 2027-A-07-SM & 2027-A-09-SM)	$> 10^9 \Omega$
Glow Voltage	10 mA	~ 70 V
Arc Voltage	> 1 A	~ 10 V
Glow-Arc Transition Current		< 0.5 A
Capacitance	1 MHz	< 1 pF
DC Holdover Voltage (4)	135 V, (52 V for Models 2027-A-07-SM & 2027-A-09-SM; 80 V for Model 2027-A-15-SM)	< 150 ms
Impulse Discharge Current	25000 A, 8/20 μ s (5)	1 operation minimum
	10000 A, 8/20 μ s	> 10 operations
	2000 A, 10/350 μ s	2 operations
	500 A, 10/1000 μ s	> 400 operations
	100 A, 10/1000 μ s or 10/700 μ s	> 1000 operations
Alternating Discharge Current	65 Arms, 11 cycles***	1 operation minimum
	10 Arms, 1 s	> 10 operations
Operating Temperature		-40 to +125 °C
Climatic Category (IEC 60068-1)		40/125/21

Notes:

- **UL recognized component, UL File E153537.**
- Surface Mount (SM) parts may show a temporary increase in DCBD after the solder reflow process. Most devices will recover within 24 hours time. It should be noted that there is no quality defect nor change in protection levels during the temporary change in DCBD.
- Sparkover limits $\pm 20\%$ after life, IR $> 10^8 \Omega$ (-25 %, +30 % for Models 2027-A-07-SM, 2027-A-09-SM and 2027-A-60-SM).
- At delivery AQL 0.65 Level II, DIN ISO 2859.
- Bourns recommends reflowing surface mount devices per IPC/JEDEC J-STD-020 rev D.

(4) Network applied.

(5) DC Sparkover may exceed $\pm 20\%$ after life, but will continue to protect without venting (per ITU-T K.12 Edition 9.0, Section 6, where applicable).



WARNING
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

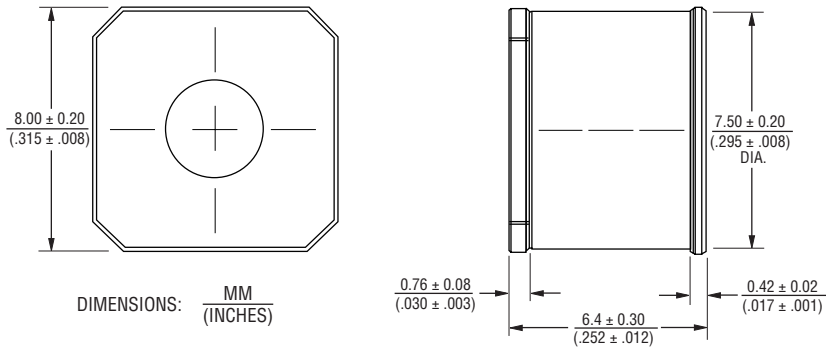
Applications

- Telecommunications
- Industrial electronics
- Commercial electronics

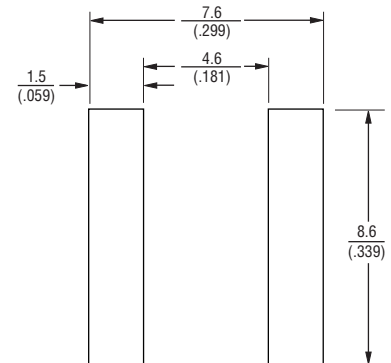
2027-A-xx-SM Precision Gas Discharge Tube Surge Protector

BOURNS®

Product Dimensions



Recommended Pad Layout



How to Order

2027 - A - xx - SM - RP LF

Model Number Designator

AEC-Compliance Designator
A = AEC-Q200 Compliant

Voltage (Divided by 10)

07 = 75 V	30 = 300 V
09 = 90 V	35 = 350 V
15 = 150 V	40 = 400 V
20 = 200 V	42 = 420 V
23 = 230 V	47 = 470 V
25 = 250 V	60 = 600 V

Surface Mount

Packaging Option

Blank = Bulk Packaging (Standard)
RP = 24 mm Reelpack (Optional)

RoHS Compliant Option

Blank = Standard Product
LF = RoHS Compliant Product

Packaging Specifications

Model	Standard Packaging Quantity			
	Bulk (Bag)	Tray	Box	Reel
2027-A-xx-SM	250		1000	
2027-A-xx-SM-RP				500

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

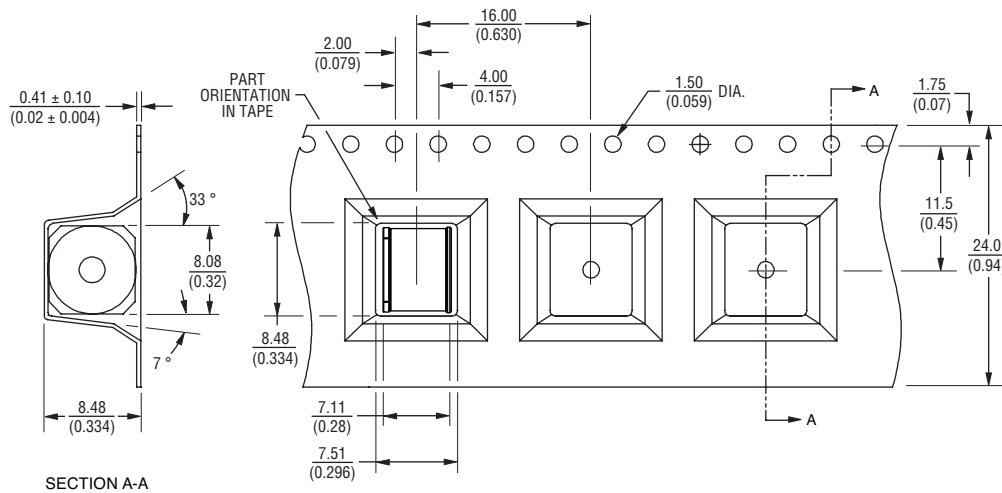
2027-A-xx-SM Precision Gas Discharge Tube Surge Protector

BOURNS®

Packaging Specifications (Continued)

The optional reelpack (-RP) is 33 cm in diameter and 3 cm wide.

-RP



Unless otherwise specified, tolerances in decimals
are .X $\pm$ 0.3, .XX $\pm$ 0.15 for lengths in millimeters and $\pm 1^\circ$ for degrees.

DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

Environmental Characteristics

Characteristic	Test Condition
High Temperature Exposure	Dry heat (+150 °C ± 3 °C) Exposure time 1000 hrs. STP: MIL-STD-202 Method 108
Low Temperature Exposure	Cold (-40°C ± 3 °C) Exposure time 100 hrs. STP: IEC 60068-2-1
Temperature Cycling	1000 cycles (-40 °C to +125 °C) unpowered STP: JESD22 Method JA-104
Humidity Bias	1000 hours 85 °C ± 3 °C / RH 85 % ± 3 % Rated 1 kVrms @ 1 mA STP: MIL-STD-202 Method 103
High Temperature Operating Life	1000 hours (T _A = 125 °C) Rated 1 kVrms @ 1 mA STP: MIL-STD-202 Method 108
Terminal Strength	Test leaded device lead integrity only Conditions: A (2.27 kg), C (227 g) STP: MIL-STD-202 Method 211
Resistance to Solvents	Also, aqueous wash chemical - OKEM Clean or equivalent STP: MIL-STD-202 Method 215
Mechanical Shock	Figure 1 of Method 213 LEADED: Condition C STP: MIL-STD-202 Method 213
Vibration	5 g's for 20 minutes, 12 cycles each of 3 orientations, test from 10-2000 Hz STP: MIL-STD-202 Method 204
Resistance to soldering Heat	LEADED Condition B No Pre-Heat of samples STP: MIL-STD-202 Method 210
ESD	AEC-Q200-002 or ISO/DIS10605
Solderability	LEADED Method A @ 235 °C, Category 3 STP: J-STD-002
Flammability	V-0 STP: UL-94

REV. B 05/25

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

The products described herein and this document are subject to specific legal disclaimers as set forth on the last page of this document, and at www.bourns.com/docs/legal/disclaimer.pdf.

This legal disclaimer applies to purchasers and users of Bourns® products manufactured by or on behalf of Bourns, Inc. and its affiliates (collectively, "Bourns").

Unless otherwise expressly indicated in writing, Bourns® products and data sheets relating thereto are subject to change without notice. Users should check for and obtain the latest relevant information and verify that such information is current and complete before placing orders for Bourns® products.

The characteristics and parameters of a Bourns® product set forth in its data sheet are based on laboratory conditions, and statements regarding the suitability of products for certain "typical" applications are based on Bourns' knowledge of typical requirements in generic applications. Bourns assumes that "typical" applications include failsafe/backup features to address critical risks to users and are designed to allow rework of Bourns® product to avoid scrap of a device solely due to malfunctioning Bourns® product. The characteristics and parameters of a Bourns® product in a user application may vary from the data sheet characteristics and parameters due to (i) the combination of the Bourns® product with other components in the user's application, or (ii) the environment of the user application itself. The characteristics and parameters of a Bourns® product also can and do vary in different applications and actual performance may vary over time. Thus, users should always verify the actual performance of the Bourns® product in their specific devices and applications and make their own independent judgments regarding the suitability of Bourns® product and the amount of additional test margin to design into their device or application to compensate for differences between laboratory and real-world conditions.

Unless Bourns has explicitly designated an individual Bourns® product as meeting the requirements of a particular industry standard (e.g., IATF 16949) or a particular qualification (e.g., UL listed or recognized), Bourns is not responsible for any failure of an individual Bourns® product to meet the requirements of such industry standard or particular qualification even if such industry standard or qualification is a "state of art". Users of Bourns® products are responsible for ensuring compliance with safety-related requirements and standards applicable to their devices or applications.

Bourns® products are not recommended, authorized or intended for use in applications where failure or malfunction may result in personal injury, death, or severe property or environmental damage, such as without limitation nuclear, life-critical medical and certain automotive and aviation applications. Except as set forth in the bullet points below or unless expressly and specifically approved in writing on a case-by-case basis by an authorized Bourns' representative, use of any Bourns® products in such unauthorized high-risk applications is at the user's sole risk.

- Bourns considers implantable/invasive devices and devices/procedures designed as life-supporting or life-sustaining by the U.S. Food and Drug Administration or equivalent organizations outside of the United States as "life-critical" medical applications. Bourns expressly identifies those Bourns® standard products that are suitable for use in typical medical applications that are not life-critical in its publication entitled "Bourns Medical Grade Component Guide."
- Bourns expressly identifies those Bourns® standard products that are suitable for use in typical automotive applications associated with any Automate Safety Integrity Level (ASIL) in its publication entitled "Bourns Automotive Grade Component Guide." Bourns' designation of Bourns® product as compliant with the AEC-Q standard does not by itself mean that Bourns has approved such product for use in an automotive application.
- Bourns expressly identifies Bourns® standard products that are suitable for use in the typical aviation applications/systems requiring System Design Assurance Level (RTCA DO-254 DAL) of C, D or E in its publication entitled "Bourns Civilian Aerospace/Aviation Grade Component Guide." Bourns does not test its products for compliance with United States Federal Aviation Administration standards or any other generally equivalent governmental organization standard applicable to products designed or manufactured for use in aviation applications. Use of Bourns® standard components in aviation applications associated with RTCA DO-254 DAL A or B without proper approval noted above shall be at the user's sole risk.
- Bourns will review and authorize on a case-by-case basis the use of Bourns® standard products which are at least AEC-Q compliant in space-related civil applications (rockets, satellites) with a negotiated cross-waiver and indemnity agreement.

The use and level of testing applicable to Bourns® custom products shall be negotiated on a case-by-case basis by Bourns and the user for which such Bourns® custom products are specially designed. Absent a written agreement between Bourns and the user regarding the use and level of such testing, the above provisions applicable to Bourns® standard products shall also apply to such Bourns® custom products.

Use of Bourns® products or Bourns' technology in military/defense applications must be reviewed with Bourns for compliance with applicable export control laws and embargoes. Users shall not sell, transfer, export or re-export (which includes transfers within a country) any Bourns® products or technology or technical data for use in activities which involve the design, development, production, use or stockpiling of nuclear, chemical or biological weapons or missiles, nor shall they use Bourns® products or technology or technical data in any facility which engages in activities relating to such devices. Further, Bourns® products and Bourns' technology and technical data may not under any circumstance be exported or re-exported to countries subject to international sanctions or embargoes. Bourns® products and technology may not, without prior authorization from Bourns and/or the Government of a country where such product/technology is designed and/or manufactured, be resold, transferred, or re-exported (including within the same country) to any party not eligible to receive commodities, software, and technical data originating in such country.

To the maximum extent permitted by applicable law, Bourns disclaims (i) any and all liability for special, punitive, consequential, incidental or indirect damages or lost revenues or lost profits, and (ii) any and all implied warranties (those not based on parameters specified in Bourns' data sheets and/or specifications), including implied warranties of fitness for particular purpose, non-infringement and merchantability.

For your convenience, copies of this Legal Disclaimer Notice with German, Spanish, Japanese, Traditional Chinese and Simplified Chinese bilingual versions are available at:

Web Page: <https://www.bourns.com/legal/disclaimers-terms-and-policies>

PDF: <https://www.bourns.com/docs/Legal/disclaimer.pdf>